

POSS World Headquarters POSS Design Limited

"World Leader in Quality Separation Solutions since 1978" Its ALL we do. And we do it ALL.

2940 Portland Drive, Oakville, Ontario Canada L6H 5W8

Tel: (905) 829-1077 Fax: (905) 829-3077

Toll Free: (888) 766-7677

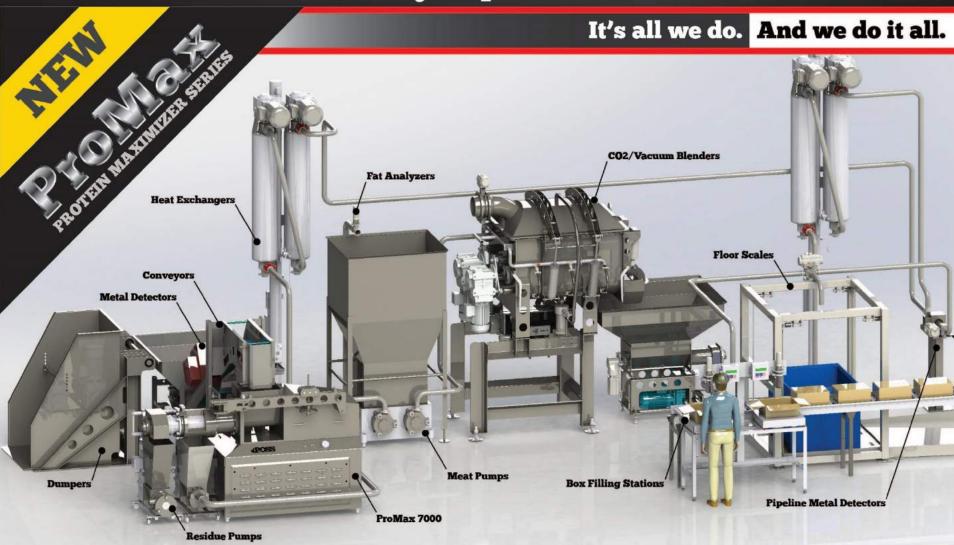
POSS PDDX 2 -10 Dual Stage 20 t/hr Separator

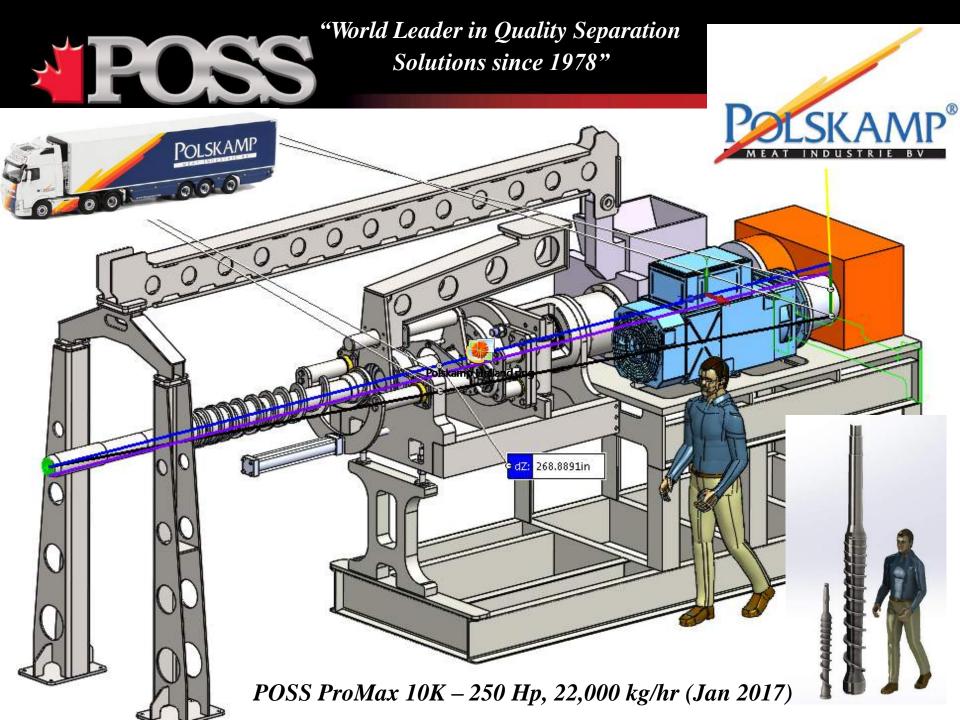


" Mechanical Separation Solutions "

POSS-SEPARATORS.COM

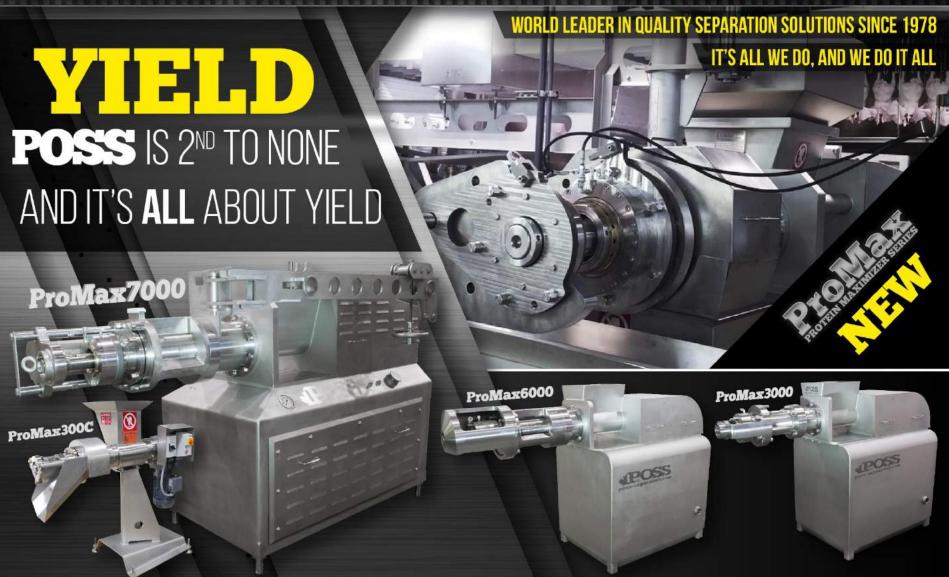
World Leader in Quality Separation Solutions Since 1978





It's all we do. And we do it all.





"World Leader in Quality Separation Solutions since 1978"

It's all we do. And we do it all.

Separate "Soft" from "Hard", including the following:

- 1. Mechanical Deboning Chicken / Turkey / Beef / Pork / Fish
- 2. De-sinewing Single Screw or using the POSS In Line Pump > 'ILP'
 Boneless Turkey Drum, Boneless Beef Shank or Cartilage
 Beef / Pork / Chicken or Turkey "Trim" into Ground Product
 Various Trims / Grinder Residues found money and increased yield!
- 3. Dual Stage Recovery 2 streams of recovered meat "skimming the cream off the milk!"
- 4. Pork Skin / Fat Separation a true "win / win"
- 5. Potato Peel / Feather Waste Dewatering- remove the water mechanically, saving transportation cost & reducing weight by 85+%

From 500 to 50,000+ lb/hour input capacities

"World Leader in Quality Separation Solutions since 1978"

It's all we do. And we do it all.

Over 1400 Installations in 68 Countries Worldwide!

From 500 lbs/hr (5 hp) to 50,000+ lb/hr (250 hp) input capacities, POSS machines cover the full spectrum of separation applications.

There are more than 1400 machines running in more than 68 countries worldwide, with over 330 installations in the North American Separation Market alone.

More than 900 machines are running conventional chicken mechanical deboning. More than 130 are running turkey deboning, making MST or USDA Ground Turkey from bone in turkey parts / drums. Another 50 were sold for pork deboning and beef shank de-sinewing. The remainder are in various niche applications including pork skin de-fatting and boney trim to recover high value coarse ground product.

MORE THAN <u>1,250,000</u> lbs of TURKEY is run on POSS machines in North America EVERY <u>HOUR</u>, EVERY DAY!!



Current POSS Applications We Separate "Soft" from "Hard" every hour, every day.

1.	Chicken	Standard Deboning (MDM / MSC / 'Ground') 70-80% yields Soft Separation / Dual Stage - Coarse Ground - 30-40% yields Bony Trim - Coarse Ground - 92-94% yields Keel / Breast Meat Separation- 50/50 Single Screw & Extra Coarse Plates ProMax - Coarse Ground from Whole Muscle Input (Spent Hens/Layers, Whole Legs)
2.	Turkey	Standard Deboning (MDM) 70-80% yields Soft Separation – Coarse Ground – 30-40% yields Bony Trim – Coarse Ground – 90-95% yields Extra Goorge Plates – Goorge "Ground Turkey" from Whole Musele Input
3.	Pork	Extra Coarse Plates – Coarse "Ground Turkey" from Whole Muscle Input Bony Trim – Coarse Ground with Dual Zone Inline Pump– 75+% yields Pork Skin De-Fatting – Single Pass or Dual Stage / Gelatin Back/Neck , Blade, Sirloin, Chine, Tails, Briskets, Rib Deboning – 40+% yields
4.	Beef	Beef Shank Desinewing, Grinder Reclaim Rib tip / trachea cartilage Separation Back / Neck and Rib Deboning
5.	Dewatering	Peel Waste (potato or any vegetable) to lower transport costs
6.	Fish	High Volume (20+ tonne/hr / edible or pet food) – ground or surimi

"World Leader in Quality Separation Solutions since 1978"

It's all we do. And we do it all.

Key Points which distinguish POSS Mechanical Separators:

- 1. YIELD recover at least 95% of the meat available on Raw Material >> \$\$\$\$
- 2. <u>"POSS PH2 Screen Plate" Separation Head</u> = now with the new ProMax Screen Carrier for easy handling / assembly, sanitation > Better Texture (Perforated Style available)
- 3. Low temperature rise during separation = Low Pressure, Low RPM (200-280), Positive Feed
- 4. Extremely rugged design and construction = Lowest Cost Operation over the Long Term (Thrust Bearings, Belts/Sheaves, 5:1 Gear Box, Long Life of wearing parts)
- 5. Raw Material input directly into the hopper = no pre-grinder or pumps, capable of 500 50,000 lbs/hr input (200 22,000 kg/hr input) capacities
- 6. <u>Hydraulic Auto Restrictor Unique to POSS</u> = Optimal Yields + 5 % > Found Money!
- 7. <u>Versatility of applications</u> = POSS In Line Pump for "Softer" products
 10 to 20 ton/hr 'Monster POSS'machines for MAJOR labor cost savings! Dual
 Stage Separation for a truly "Premium" upgrade of recovered meat
- 8. Up to 5 Year Warranty Available with an Annual Service Contract

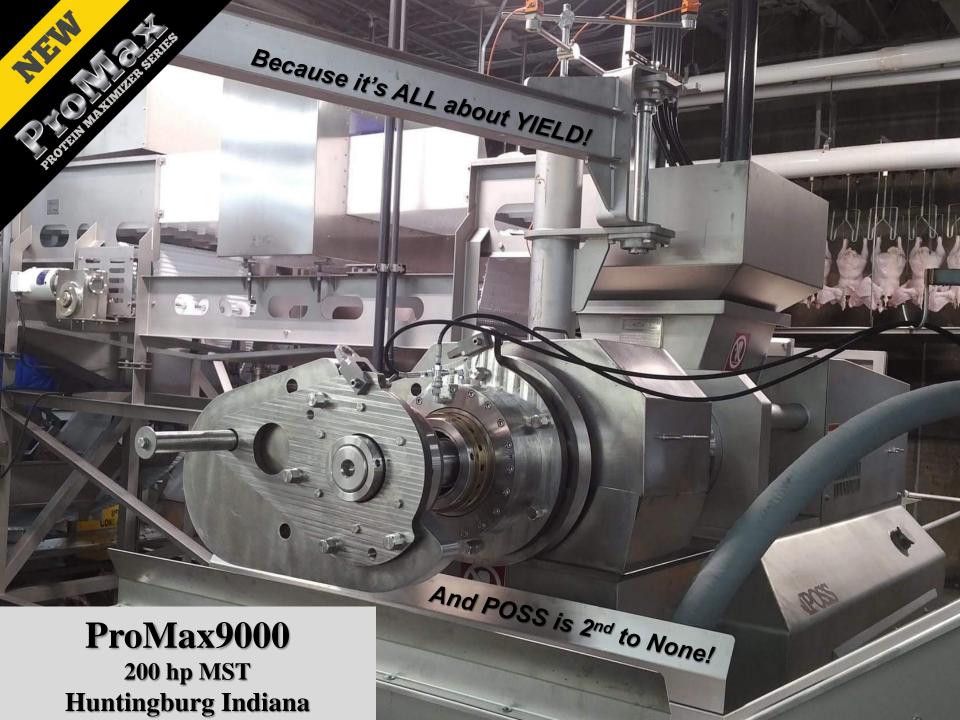






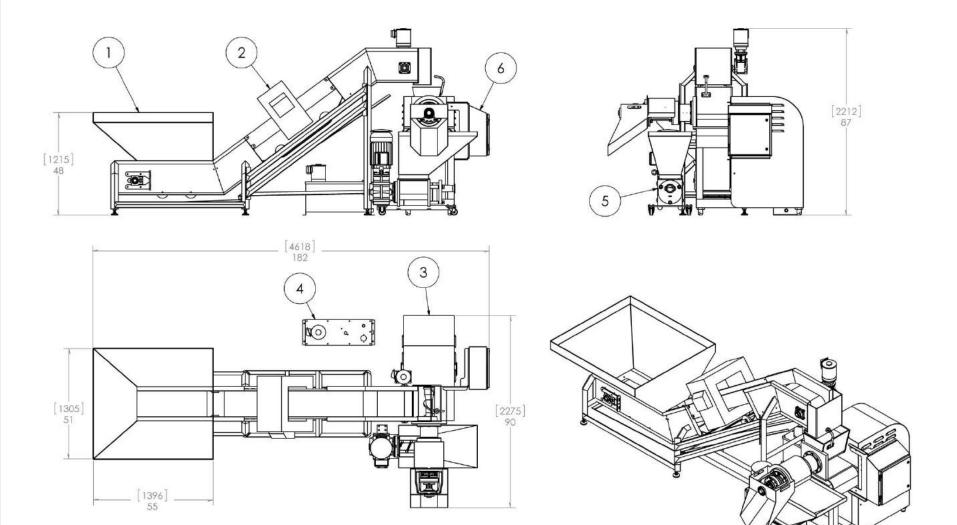
The new POSS ProMax9000 series – 150 to 250 hp – launched Jan 2018 9" dia screw, low rpm, extended spiral barrel bell housing sleeve ProMax Screen plate carrier in one piece head, Assembly crane with screw puller, Zambello 5:1 Gearbox with integrated thrust bearing





Typical Expected Yields, achievable with the POSS Auto Restrictor, "floating" against the bone residue stream – Only from POSS.

OTE	IX II.	<u>Chicken</u>	Turkey
80.	Input Raw Material		
•	Necks (Skin on)	78%	73-75%
•	Necks (Skin off)	76%	70-75%
•	Breast Cages	75+%	71-74%
•	Backs	77%	65-72%
•	Thighs (skin on)	78%	88+%
•	Drumsticks (skin on)	72- 74%	78-80 + %
•	Wings Complete	65%	71-73%
•	Spent Fowl (breast on)	84-86%	
•	Complete frames	80-84%	70-73%
•	Mixed Frames & Backs	74-78%	74-76%
•	Boneless Turkey Drum Desinewing		92+ %
•	Boney Trim	92-94+ %	95 + %
•	Grinder Trim Reclaim	80+ %	80+ %

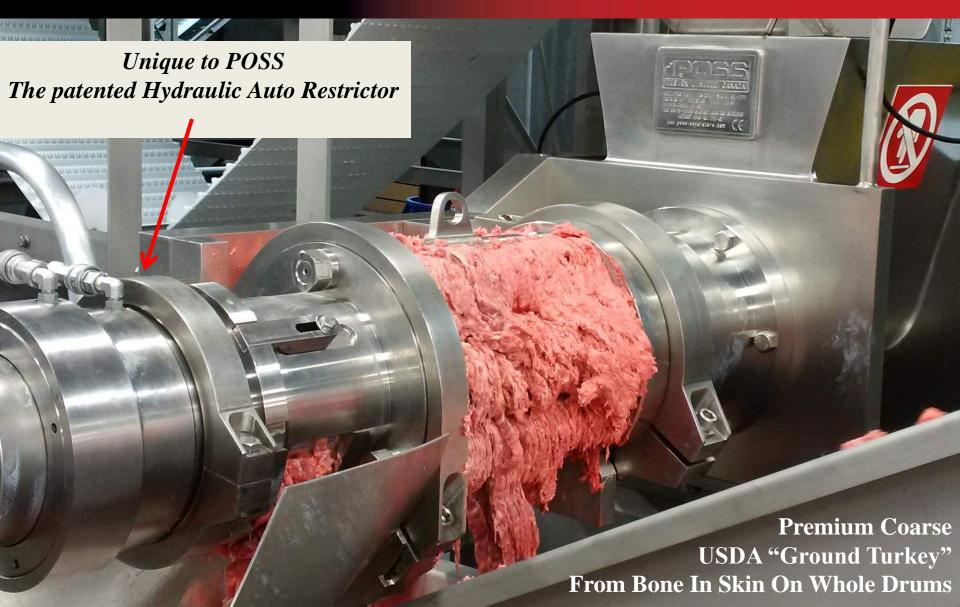


ITEM	DESCRIPTION 1500 Litre Dogleg Cleated Incline Conveyor with Metal Free Zone								
1									
2	16 X 14 Inline Metal Detector								
3	PDL 5 Series POSS Separator with Autorestrictor								
4	POSS Autorestrictor S.S. Power Unit								
5	POSS Meat Pump (Auger Fed)								
6	POSS Machine Mounted S.S. Control Panel with Touchscreen HMI								





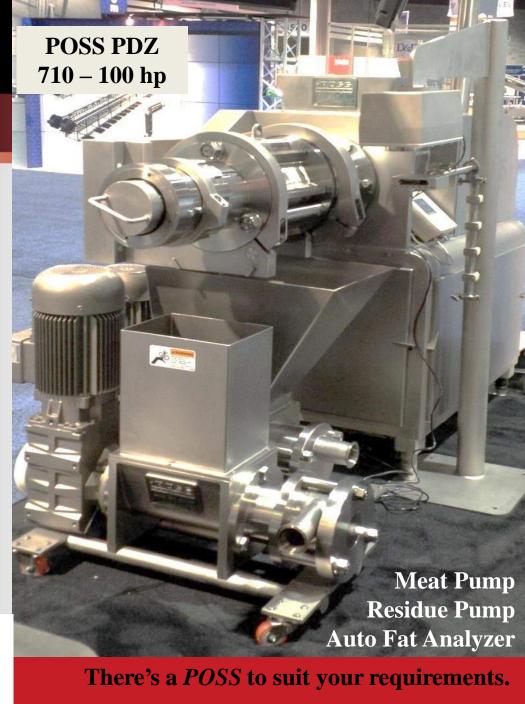
Compact, Clean, High Volume, High Yield, Great Texture & Low Temp Rise Compact, Clean, High Volume,







Custom POSS Meat & Residue Pumps Available in a full range of throughput capacities.





Custom Turn-Key POSS Mechanical Separation Solutions





www.poss-separators.com

PROTEIN MAXIMULES SERVES

ProMax Series

It's my pleasure to introduce the latest addition to the POSS Separator lineup - the Protein Maximizer/ProMax Series. Completely redesigned, from the drive through to the newly designed flow through restrictor with the outboard bearing carrier, the ProMax series provides unparalleled performance across the full spectrum of measures - yield, temperature rise, and through-put - all with the lowest possible bone/calcium in the premium coarse ground meat recovered from the POSS Screen Plate head. To achieve consistently high yields requires a heavy duty, rigid machine which can take a very high sustained thrust load through the screw and into the thrust bearing assembly. The uniquely redesigned POSS flow-through hydraulic Auto Restrictor works together with a single reduction, thrust capable Zambello gearbox designed

with a 4:1 service factor, for years of reliable service and the highest yields in the industry. The newly designed POSS Powerfeed Hopper, the extended spiral barrel compression zone, the breakthrough POSS Screen Plate Carrier Assembly, and a host of other new features combine to ensure POSS maintains its position as the World Leader in Quality Separation Solutions since 1978. From 500 lbs/hr (7.5hp) to 55,000+ lbs/hr (250hp) input capacities. POSS machines cover the full spectrum of separation applications. There are more than 1400 machines running in more than 68 countries worldwide. Let us build one for you!

 Ken B Gulak, President kgulak@poss-separators.com



POSS		Pro Max 4 / 5					Pro Max 6/7/9				PDZ - 2017 Series				
		300C	/500/	1000/	<u> 1500,</u>	/3000	4000	/6000/	7000/	9000	•				
Mechanical Separation		300C	500	1000	1500	3000	4000	6000	7000	9000	5	7	710	812	815
Solutions															
	up to kg/hr) up to lb/hr)	500 1,100	600 1,320	1,000 2,200	1,500 3,300	3,000 6,600	4,000 8,800	6,000 13,200	8,000 17,600	15,000 33,000	6,000 13,200	8,000 17,600	10,000 22,000	12,000 26,400	16,000 35,200
Standard Rated	(Hp) (Kw)	5 - 7.5 3.7 - 5.7	10 7.5	20 15	25 19	30 /40 22.5 / 30	50 37.5	60 45	100 75	150-200 113/150	75 56	100 75	100 75	125 94	150 113
Available Screw Setup		•/••	•/••	•/••	•/••	•/••	•/••	•/••	•/••	••	•/••	•/••	•/••	•/••	•/••
(Single/Dual) Patented POSS Screen Plate Option		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Drilled Style Perforated Screen Option		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Inline Pump Option		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Heavy Duty		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Thrust Bearing Side Arm on Machine											•	•	•	•	•
Head Clamp &											•	•	•	•	•
Saddle Assembly Level Control Option		•	•	•					•	•	•	•	•	•	
Assembly Crane &								•	•	•	•	•	•	•	
Hoist Option Available										•		•			
Parts Cart, Washdown, & Assembly Rack		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Auto Restrictor Option						•	•	•	•	•	•	•	•	•	•
Machine Length	(in) (mm)	54 1,372	58 1,473	82 2,083	85 2,159	85 2,159	94 2,388	94 2,388	125 3,175	151 3,835	117 2,972	117 2,972	122 3,099	122 3,099	144 3,658
Machine Width	(in) (mm)	27 686	24 610	24 610	35 889	35 889	35 889	35 889	42 1,067	55 1,397	45 1,143	45 1,143	45 1,143	45 1,143	60 1,524
Infeed Screw Diameter	(in) (mm)	4 102	4 102	5 127	5 127	5 127	6 152	6 152	7 178	9 229	8 203	8 203	8 203	8 203	8 203
Hopper Length POWERFEED DESIGN	(in) (mm)	10 254	10 254	10 254	16 406	16 406	16 406	16 406	25 635	25 635	25 635	25 635	25 635	25 635	25 635
Head Length	(in)	5	5	5	8	8	10	10	12	16	14	16	16	16 406	18
Head Diameter	(mm) (in)	127 4	127 4	127 5	203 5	203 5	254 6	254 6	305 7	406 9	356 6	406 7	406 7	8	457 8
Infeed Height	(mm) (in)	102 54	102 55	127 60	127 60	127 60	152 62	152 62	178 72	229 86	152 70	178 70	178 70	70	203 80
machine length does not include crai		1,372	1,397	1,524	1,524	1,524	1,575	1,575	1,829	2,184	1,778	1,778	1,778	1,778	2,032
machine length does not include cranes or discharge chutes Published Jan 2019 RevK Manufacturer reserves the right to modify product specifications as deemed necessary without notice															